

Scotch® Trifecta Valve Repair Services

“Maximizing and Extending Critical Safety Equipment Life”

For over 25 years, Scotch Trifecta Valve Systems have provided reliable operation as a superior alternative to multiple valve systems. This unique arrangement has been proven in years of trouble-free service around the world. Regardless of how well components are designed and manufactured, all equipment requires eventual attention to assure continued reliability.

To Insure the Maximum Reliability of Your System

Gas and Oil Valve Systems should be checked periodically as recommended by NFPA codes to insure tight shutoff of flammable liquids and gases eliminating possibility for hazardous conditions. Please contact ITT Industries, Engineered Valves Group for all of your Scotch Trifecta service needs. Let us provide you an evaluation and options to maximize the reliability of your system.



Engineered Valves Group Provides the Following Services:



A complete diagnostic of the valve system is conducted in accordance with Factory Mutual Guidelines. Reworked valves are returned complete with a restored one-year warranty.



ITT Industries

www.engvalves.com

□ Field Repair

Let us do the work for you ... while you are busy with other issues. Our certified factory technicians will repair your Scotch Trifecta valve systems utilizing certified replacement parts to ensure the maximum reliability of these crucial safety devices.

□ Field Training

A member of our Scotch Service Team will provide hands-on training with your maintenance staff, highlighting the proper procedures required to repair your Scotch Trifecta valve systems.

□ Factory Rebuild

The Scotch Trifecta valve systems can be returned to our Lancaster, PA facility where a complete diagnostic and rebuild will be completed at a fraction of a new valve price. The “like new” valve is returned complete with a restored one-year warranty.

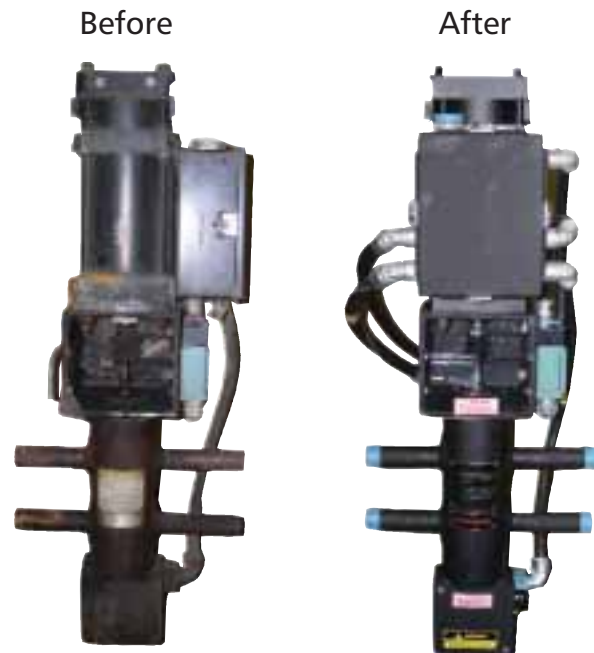
Factory Rework - Complete with One-Year Warranty!

ITT Industries, Engineered Valves Group will refurbish your existing Skotch Trifecta Valve System upgrading it to "like new" condition, complete with a one-year warranty at a fraction of a new valve price. The service starts with complete disassembly and evaluation of your Trifecta system as it enters our Lancaster, PA facility.

Critical parts are replaced as needed and upgraded to current product design standards. Final leak testing in accordance with Factory Mutual (FM) 7400 requirements is conducted. Our goal at ITT Industries is to provide complete customer satisfaction and unsurpassed product reliability.

This Skotch Trifecta Oil Valve System was returned to ITT for overhaul after more than 10 years of reliable service. The following services were conducted:

- ✓ The valve body was sandblasted and painted and the junction box was relocated to the front of the valve to accommodate the current solenoid design.
- ✓ Solenoids and switches were replaced including new conduit wiring to junction box.
- ✓ Pneumatic actuator was replaced.
- ✓ Critical valve internal wear parts were replaced.
- ✓ Appropriate warning labels and a new tag (new serial # assigned) were attached.
- ✓ Final functional test confirms "like-new" performance and insures reliable operation for many years.



Failure to maintain the proper operation of Safety Shutoff Valve Systems could result in injuries or property damage.



For more information write to:
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